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SECTION : "B"

SUBJECT : Highway and Traffic Engineering

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Q No. 1

(2)

What is different B/w flexible and rigid pavements ?

FLEXIBLE PAVEMENT

- Bitumen is used as a binder in flexible pavements
- Deformation in the subgrade is transferred to the upper layer.
- Load is transferred by grain to grain contact.
- It has low initial construction costs but has high maintenance cost
- The life span is usually 10-15 yrs.
- Surfacing cannot be laid directly on the subgrade but sub base is needed
- Road can be used for traffic within 24 hrs.

RIGID PAVEMENT

- Cement is used as a binder in rigid pavements.
- Deformation in the subgrade is not transferred to subsequent layers.
- No concept of grain to grain transfer
- It has low maintenance cost but has high initial construction costs.
- Life span is more than 30 yrs.
- Surfacing can be directly laid on the subgrade
- Road cannot be used until 14 days of curing.



Q No. 1

(3)

What are the advantages of water bound over wet mix macadam?

Ans/ Following are the advantages of water bound over wet mix macadam:

- WBM is slightly cheaper than the wet mix macadam. The reason is WBM requires general labour while wet-mix macadam requires mixer plant and power.
- Aggregates of WBM are or can be broken by hands while the WMM needs a crusher for the disintegration of aggregates.
- The inter locking of aggregate are or can be broken by hands while particles imparts adequate strength of the materials for filling the voids - these ensure non entry of the plastic materials of the subgrade into voids.



Q. NO. 2PART: C

⇒ What is the difference between asphalt and bitumen.

Ans/ → Bitumen is actually the liquid binder that holds asphalt together.

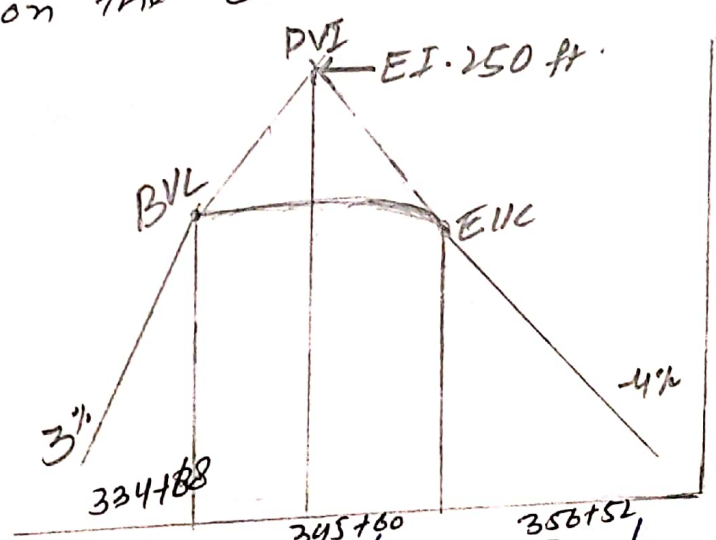
→ Asphalt is generally used as a term to refer to the combination of bitumen and gravel for road construction.

→ Bitumen is known for being strongly adhesive and resistance to damage from water and soil spills. This makes bitumen the ideal binder for asphalt because asphalt is commonly used as a surface for roads, cars, parks etc.



# Q. NO. 2

A crest vertical curve joining a +3 percent and a -4 percent grade is to be design for 75 mi/h. If the tangents intersect at station and elevations of 250 ft, determine the station and elevation of the BVC and EVC. Also calculate the elevation of intermediate points on the curve at the whole stations.



Solution For a design speed of 75 mi/h,  $K = 312$  (From table)  
 Mini-length =  $312 \times [3 - (-4)] = 2184$  ft  
 Station of BVC =  $(345+60) - \frac{(21+84)}{2} = 334+68$   
 Station of EVC =  $(334+68) + (21+84) = 356+52$   
 Elevation of BVC =  $250 - (0.03 \times \frac{2184}{2}) = 217.24$  ft

\* The remainder of the computation is efficiently done using the format shown below in the table.

Station	Distance from BVC (ft) (CP)	Tangent Elevation ft	offset $\left[ y = \frac{\Delta n^2}{200x} \right] (ft)$	Curve elevation (tangent elevation) (ft) <sup>(6)</sup>
BVC 335+68	0	217.24	0.01	217.24
BVC 336+00	32	218.20	0.02	218.18
BVC 337+00	132	221.20	0.28	220.92
BVC 338+00	232	224.20	0.86	223.34
BVC 339+00	332	227.20	1.77	225.43
BVC 340+00	432	230.20	2.99	227.21
BVC 341+00	532	233.20	4.54	228.66
BVC 342+00	632	236.20	6.40	229.80
BVC 343+00	732	239.20	8.59	230.61
BVC 344+00	832	242.20	11.09	231.11
BVC 345+00	932	245.20	13.92	231.28
BVC 346+00	1032	248.20	17.09	231.13
BVC 347+00	1132	251.20	20.54	230.66
BVC 348+00	1232	254.20	24.32	229.88
BVC 349+00	1332	257.20	28.43	228.77
BVC 350+00	1432	260.20	32.86	227.34
BVC 351+00	1532	263.20	37.61	225.59
BVC 352+00	1632	266.20	42.68	223.52
BVC 353+00	1732	269.20	48.07	221.13
BVC 354+00	1832	272.20	53.79	218.41
BVC 355+00	1932	275.20	59.82	215.38
BVC 356+00	2032	278.20	66.17	212.03
BVC 357+00	2132	281.20	72.84	208.36
BVC 358+52	2184	282.76	76.44	206.32

Q.No. 3

(7)

A Flexible highway is to be design to carry a design ESAL of  $2 \times 10^6$ . It is estimated that it takes about a week for water to be drained from within the pavement and the pavement structure will be exposed to moisture levels approaching saturation for 30% of the time. The following additional information is available;

- Resilient modulus of asphalt concrete at 68°F  $450,000 \text{ lb/in}^2$ .
- CBR value of Base course material 100,  $M_r$   $31,500 \text{ lb/in}^2$
- CBR value of sub base course material 22,  $M_r$   $13,500 \text{ lb/in}^2$
- CBR value of subgrade material 6
- $M_r$  of subgrade  $6 \times 1500 \text{ lb/in}^2 = 9000 \text{ lb/in}^2$

Sol<sup>n</sup> STEP NO. 1:

Draw a line joining the reliability level of 99% and the overall standard deviation  $S_o$  0.49, and extend this line to intersect the first TL line at point A.

Step #2:

Draw a line joining point A to the ESAL of  $2 \times 10^6$ , and extend this line to intersect the second TL line at point B.

Step #3:

Draw a line joining point B and resilient modulus ( $M_r$ ) of Base course and extend this line to intersect the design serviceability loss chart at point C.

### Step #04

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Draw a horizontal line from point c to intersect the design serviceability  
→ Loss (PSI) curve at point D, so here

$$\Delta PSI = 4.5 - 2.5 = 2$$

### Step #05

The structure number required to protect the Base Course and to find the thickness  $D_1$  of the Surface Course is 2.6.

### Step #06

Determine the appropriate structure layer coefficient for each construction material.  
Resilient value of asphalt = 450,000 lb/in<sup>2</sup>, therefore

$$a_1 = 0.44$$

$$D_1 = SN_1 / a_1$$

$$2.6 / 0.44 = 5.9$$

Thickness should be taken to the nearest 0.5 inches so the thickness of the surface course is 6".

$$SN_1 = D_1 \times a_1 \\ = 6 \times 0.44 = 2.64$$

→ Now find  $SN_2$  and  $D_2$  (Base Course)

Find the value of  $a_2$  from layer coefficient table and  $m_2$  from drainage coefficient table.

→ Thickness of Base Course ( $D_2$ )

$$D_2 = (SN_2 - SN_1) / (a_2 m_2)$$

$$D_2 = (3.8 - 2.64) / (1.4 \times 0.80)$$

$$D_2 = 10.36$$



Use 12"

(10)

So the thickness of base course is 12"

(9)

$$SN_2 = 0.14 \times 0.80 \times 12 + SN_1$$

$$SN_2 = 1.34 + 2.64$$

$$SN_2 = 3.98$$

→ Finding  $SN_3$  and  $D_3$  (subbase course) and also layer coefficient  $a_3$  and drainage coefficient  $m_3$  from their respective table

$$D_3 = (SN_3 - SN_2) / a_3 m_3$$

$$= (4.4 - 3.98) / 1.10 \times 0.80$$

$$D_3 = 5.24"$$

We will use 6" as a sub base

$$SN_3 = 2.64 + 1.34 + 6" \times 0.10 \times 0.80$$

$$SN_3 = 4.46 > 4.4 \text{ OKAY!}$$

### ⇒ FINAL DESIGN:-

- Surface course = 6"
- Base course = 12"
- Sub Base = 6"
- Total pavement thickness = 24"

## Q. No. 4

(10)

What are the different pavement distresses?  
Explain in detail?

Ans) Following are the different pavement distresses.

### ① ALLIGATOR CRACKING

Possible causes	Repair
* Over loading	→ Crack sealing is not effective
* Inadequate structural design	→ Dig out and replace area of poor subgrade.
* Poor construction	

### ② BLOCK CRACKING

Problem → Allows moisture infiltration

Possible causes	Repair
→ HMA Shrinkage	→ Low severity cracks ( $2\frac{1}{2}$ " wide) Crack seal to prevent entry of moisture
→ Asphalt binder aging	→ High severity cracks ( $> 7\frac{1}{2}$ " wide) and cracks with revealed edges remove and replace the cracked pavement layer with an overlay -
→ Poor choice of asphalt binder in the mix design.	

### ③ POTHOLES

These are small, bowl shape depressions in the pavement surface that penetrate all the way through the HMA layer down to the base course.

⑪  
→ Pot holes are most likely to occur on roads with thin HMA Surface (1"-2") and seldom occurs on road with 4" or deeper HMA surfaces.

Problem: Roughness (Serious vehicular damage can result from driving across potholes at higher speeds), moisture infiltration.

### Possible causes

→ Generally, potholes are the end result of fatigue cracking. As fatigue cracking becomes severe, the interconnected cracks create small chunks of pavement, which can be dislodged as vehicles drive over them.

### Repair

→ patching techniques

### 4 → RUTTING

• Surface depression in the wheel path, are particularly evident after a rain when they are filled with water.

### Possible causes

- insufficient compaction of HMA layer during construction.
- Subgrade rutting (e.g. as a result of inadequate pavement structure)
- improper mix design (e.g. excessive high asphalt content, excessive mineral filler, insufficient amount of angular aggregate particles)

### Repair

→ Slight ruts (< 1/2" deep) can generally be left untreated. Pavement with deeper ruts should be levelled and overlaid.

## 5. BLEEDING

(12)

Problem: Loss of skid resistance when wet.

Possible causes:-

- Excessive asphalt binder in the HMA.
- Low HMA air void content.
- Excessive application of asphalt binder during BST application.

## 6. POLISHED AGGREGATE

Possible cause

- Repeated traffic application  
This can occur quicker if the aggregate is susceptible to abrasion.

Repair

Apply a skid-resistance slurry seal, BST or non-structural overlay.

## 7. RAVELING

lose debris on the pavement which increases pavement roughness and loss of skid resistance.

Possible cause

- Asphalt binder aging.
- Aggregate Segregation. If fine particles are missing from the aggregate matrix.
- Inadequate compaction during construction.

Repair

• Fog seal/slurry seal  
or Remove the damage pavement and overlay.