

IQRA NATIONAL UNIVERSITY

Department of Electrical Engineering



Industrial Electronics

Name: Kaleem Ullah

ID: 13170

Submitted to: Engr Sana Ullah Sir

Semester: 8th

⇒ Kaleemullah
⇒ ID 13170
⇒ Page No(4)

Question No (4)

① Does the severity of an electric shock increase or decrease with each of the following changes?

Answer:-

- (a) Increases
- (b) Increases
- (c) Decreases
- (d) Decreases

② State the piece of electrical safety equipment that should be used to perform each of the following task.

Answer:-

- (a) Safety glasses
- (b) Safety gloves, safety shoes, safety hat
- (c) Safety gloves, safety shoes and hat.

③ In which industrial revolution the use of IT and electronic system further automated the production of industrial sector.

Answer:- (Third)

Page 2

④ Industrial Safety is primarily a management activity which is connected with reducing controlling eliminating hazards from the industries

Answer :- (Reducing)

⑤ The Transducer is defined as the device which convert the one form of energy into another form of energy.

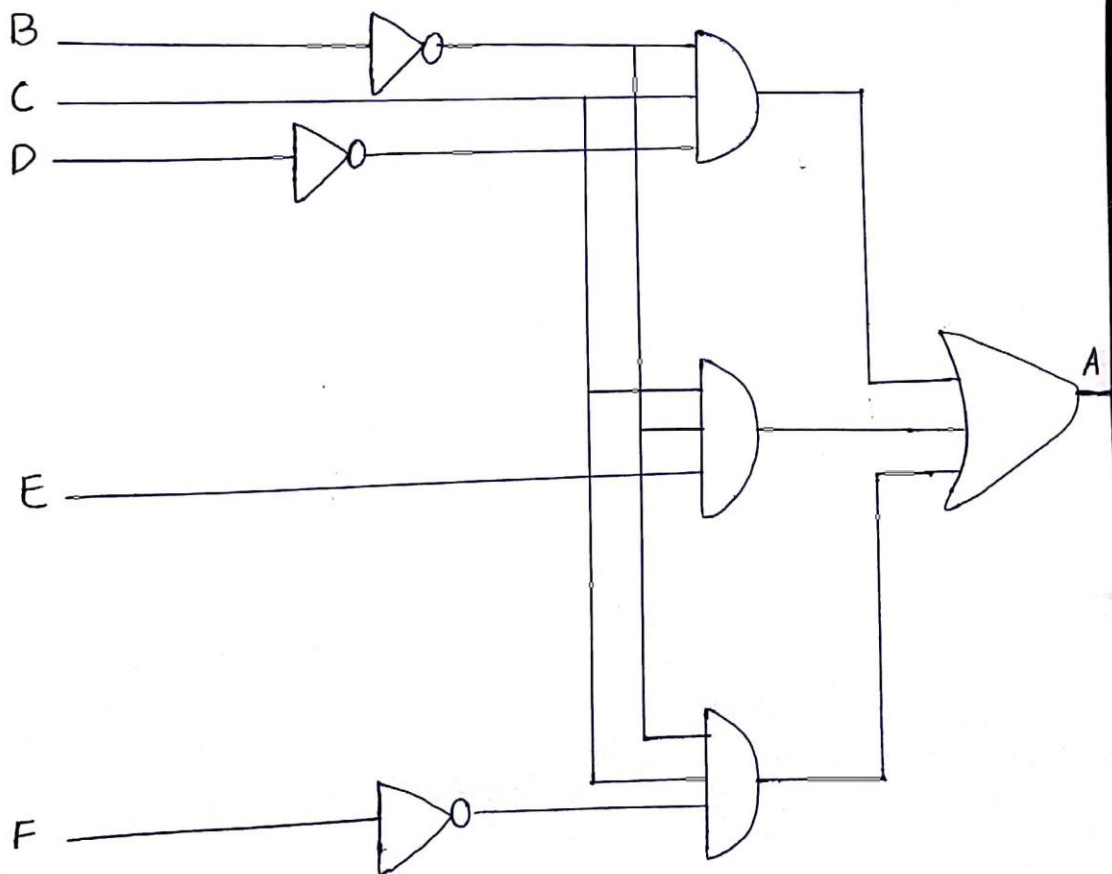
Answer :- (Transducer)

Question NO (2)

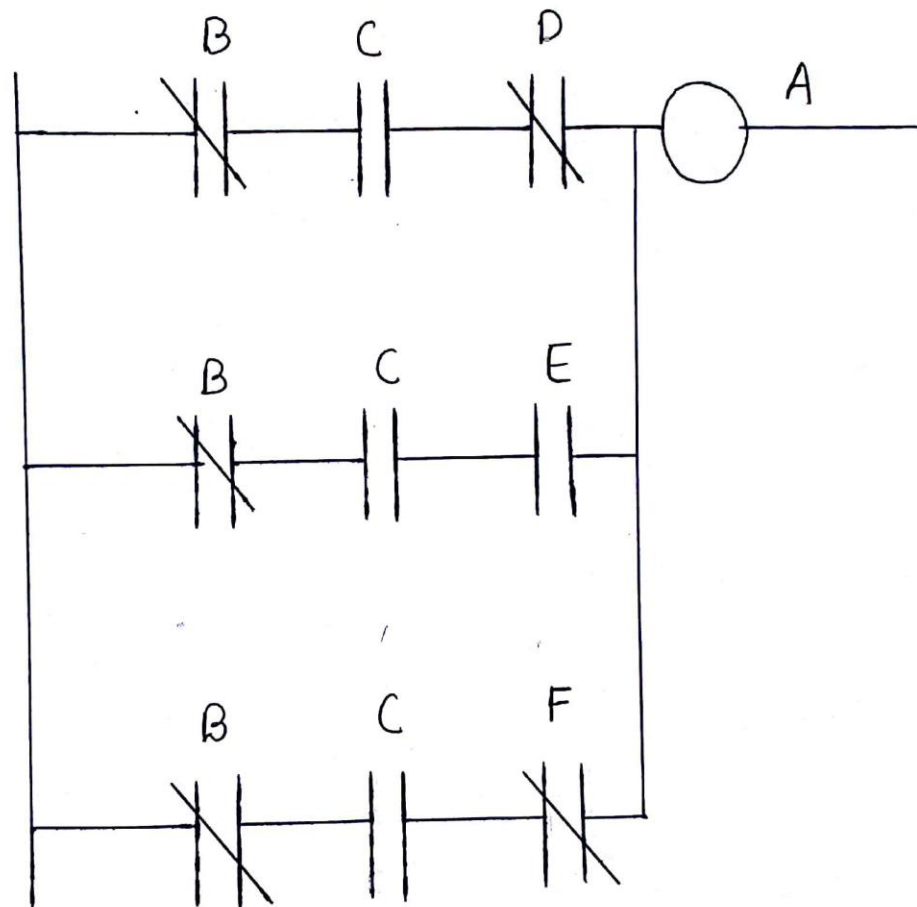
Draw digital Logic Circuit and Ladder diagram that is equivalent to the following Boolean Function that will initiate motor M to start?

Answer :- $M = B'CD' + B'CE + B'CF'$

=> (Digital Logic Circuit)



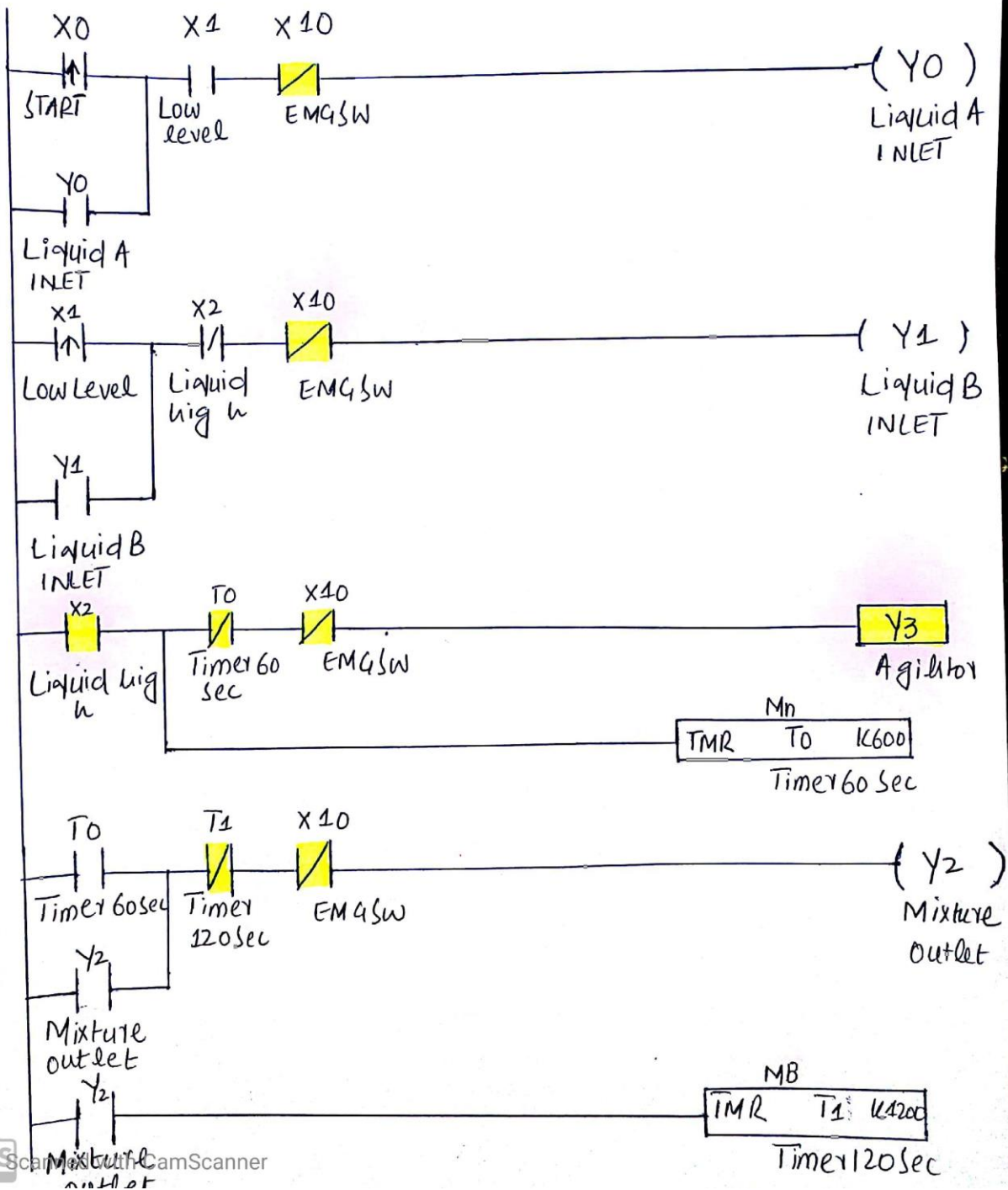
=> Ladder Diagram



Question No (3)

Describe and draw ladder diagram for the given process using container infused.....?

(Answer):-



Number of PLC Inputs Required

- => X_1 - is Start Switch
- => X_1 - Low level float sensor. $X_1 = ON$ when the liquid level reaches X_1 .
- => X_2 - High level float sensor. $X_2 = ON$ when the liquid level reaches X_2 .
- => X_3 - Stop Switch.
- => X_{10} - Emergency stop button. $X_{10} = ON$ when the button is pressed.

Number of PLC outputs Required

- => Y_0 - Liquid A Inlet
- => Y_1 - Liquid B Inlet
- => Y_2 - Mixture Outlet
- => Y_3 - Agitator / Stirrer

Number of PLC Timer Required

=> T0 - 60 Second Timer, 100ms Time Base.

[See K60 preset value for timer]

=> T1 - 120 Second Timer, 100ms Time Base.

[See K1200 preset val for timer]

Ladder Program Description

=> X0 = ON when START is pressed Y0 will be ON and latched, and the valve will be opened for infusing liquid. At unitil the level reaches the low level float sensor.

- \Rightarrow $X_1 = ON$ when the level reaches the low level float sensor. Y_1 will be ON and latched and the valve will be opened for infusing liquid B until the level reaches the high-level float sensor.
- \Rightarrow $X_2 = ON$ when the level reaches the high level float sensor Y_3 will be ON and activates the agitator Also timer T_0 will start to count for 60 sec After 60 sec, T_0 will be ON and the agitator motor Y_3 will stop working Y_2 will be ON, and latched and the mixture will drain out of the container.

⇒ When $Y_2 = ON$ Timer T_1 will start to count for 120 sec. After 120 sec T_1 will be ON and Y_2 will be OFF. The draining process will be stopped.

⇒ When an error occurs, press EMERGENCY STOP button X_{10} . The NC contact X_{10} will be ON to disable all the outputs. The system will then stop running.

⇒ Kaleemullah
⇒ ID 13170
⇒ Page No(4)

Question No (1)

① Does the severity of an electric shock increase or decrease with each of the following changes?

Answer:- (a) Increases
(b) Increases
(c) Decreases
(d) Decreases

② State the piece of electrical safety equipment that should be used to perform each of the following task.

Answer:- (a) Safety glasses
(b) Safety gloves, Safety shoes, Safety hat
(c) Safety gloves, Safety shoes and hat.

③ In which Industrial revolution the use of IT and electronic system further automated the production of industrial sector.

Answer:- (Third)

④ Industrial safety is primarily a management activity which is connected with reducing controlling eliminating hazards from the industries

Answer :- (Reducing)

⑤ The Transducer is defined as the device which convert the one form of energy into another form of energy.

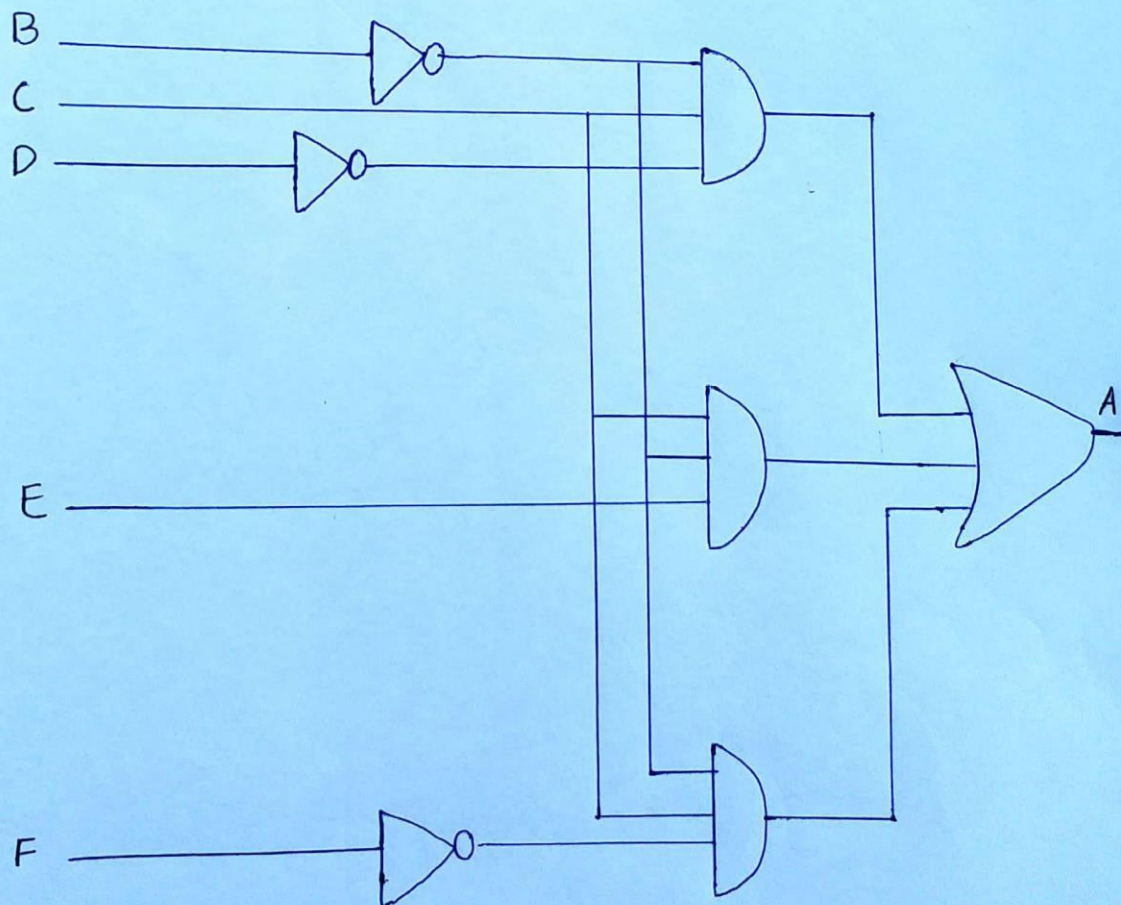
Answer :- (Transducer)

Question No (2)

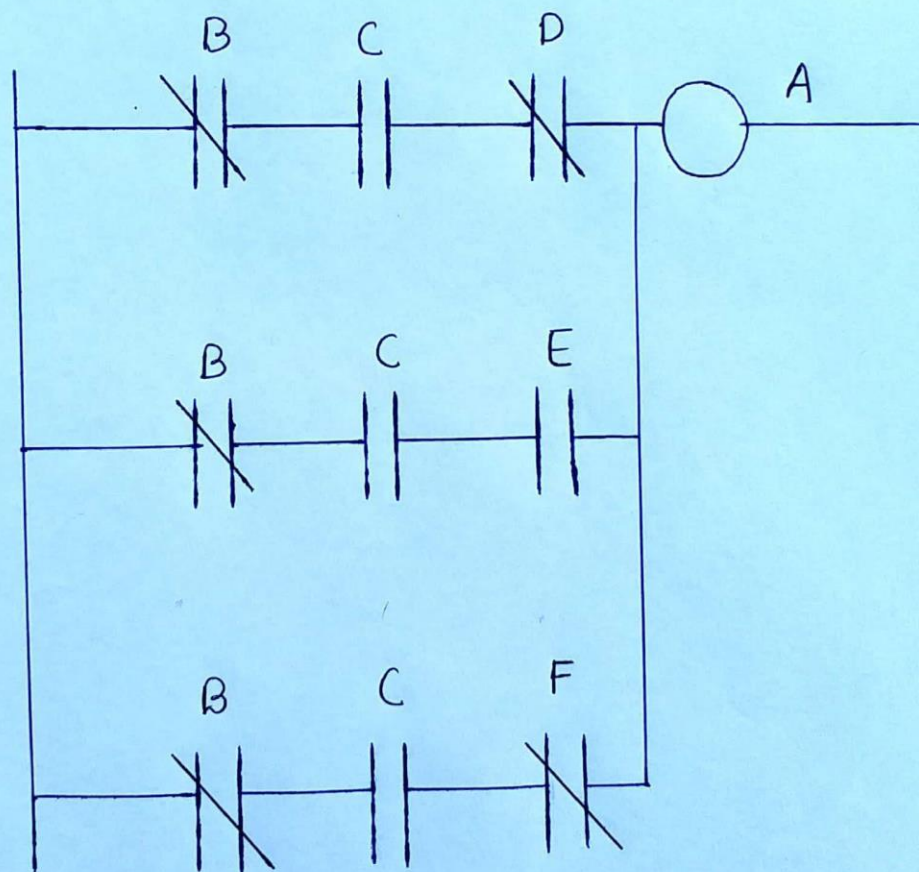
Draw digital Logic Circuit and Ladder diagram that is equivalent to the following Boolean Function that will initiate motor M to start?

Answer :- $M = B'CD' + B'CE + B'CF'$

=> (Digital Logic Circuit)



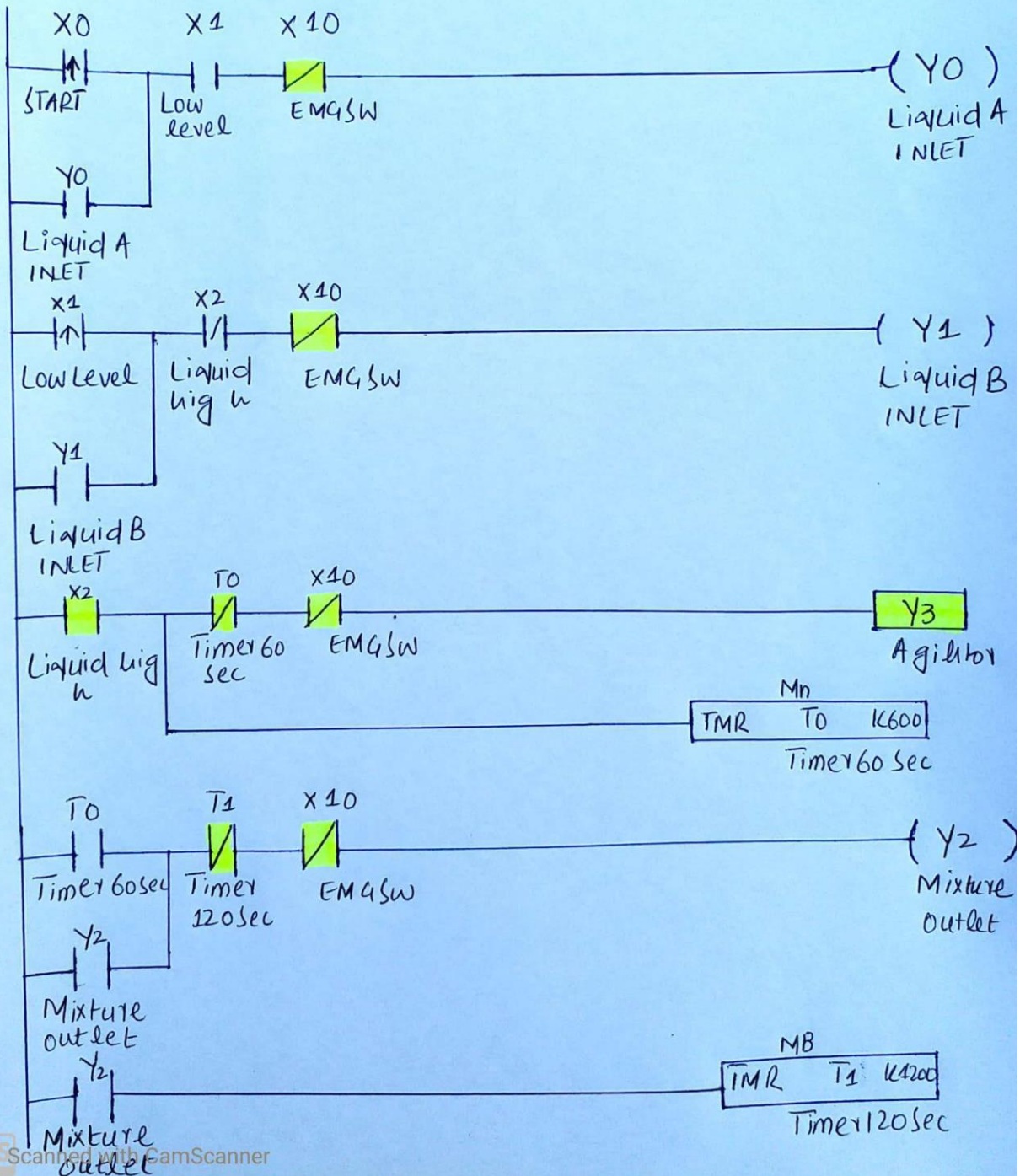
=> Ladder Diagram



Question No (3)

Describe and draw ladder diagram for the given process using Container infused.....?

(Answer):-



Number of PLC Inputs Required

- => X_1 - is Start Switch
- => X_1 - Low level float sensor. $X_1 = ON$ when the liquid level reaches X_1 .
- => X_2 - High level float sensor. $X_2 = ON$ when the liquid level reaches X_2 .
- => X_3 - Stop Switch.
- => X_{10} - Emergency stop button. $X_{10} = ON$ when the button is pressed.

Number of PLC outputs Required

- => Y_0 - Liquid A Inlet
- => Y_1 - Liquid B Inlet
- => Y_2 - Mixture Outlet
- => Y_3 - Agitator / Stirrer

Number of PLC Timer Required

=> T₀ - 60 Second Timer, 100ms Time Base.

[See K60 preset value for timer]

=> T₁ - 120 Second Timer, 100ms Time Base.

[See K1200 preset val for timer]

Ladder Program Description

=> X₀ = ON when START is pressed Y₀ will be ON and latched, and the valve will be opened for infusing liquid. A unitil the level reaches the low level float sensor.

- \Rightarrow $X_1 = ON$ when the level reaches the low level float sensor. Y_1 will be ON and latched and the valve will be opened for infusing liquid B until the level reaches the high-level float sensor.
- \Rightarrow $X_2 = ON$ when the level reaches the high level float sensor Y_3 will be ON and activates the agitator. Also timer T_0 will start to count for 60 sec. After 60 sec, T_0 will be ON and the agitator motor Y_3 will stop working. Y_2 will be ON, and latched and the mixture will drain out of the container.

⇒ When $Y_2 = ON$ Timer T_1 will start to count for 120 Sec. After 120 Sec T_1 will be ON and Y_2 will be OFF. The draining process will be stopped.

⇒ When an error occurs, press EMERGENCY STOP button X_{10} . The NC contact X_{10} will be ON to disable all the outputs. The system will then stop running.

Thank You Sir