

DEC N. 12022

REG.No: 13032

Name: M.Farhan Ali

# Industrial Electronics Assignment

Question No 1. Multiple choice Ouestions
1. Does the severity of an electric shock increase or decrease with each of the following changes?
a. A decrease in the source voltage
b. An increase in body current flow
c. An increase in body resistance
d. A decrease in the length of time of exposure
2. State the piece of electrical safety equipment that should be used to perform each of the following tasks:
a. A switching operation where there is a risk of injury to the eyes or face from an electric arc.
b. Using a multimeter to verify the line voltage on a 3-phase 480 volt system.
c. Opening a manually operated high-voltage disconnect switch.
3. In which industrial revolution the use of IT and Electronic systems further automated the production of industrial sector
a. First.
b. Second.
c. Third.
d. Fourth.
4. Industrial safety is primarily a management activity which is concerned with
a, Reducing
b, Increasing
c, suppressing
Theis defined as the device which convert the one form of energy into another form of the energy.
a. Sensor
b. Transducer
c. Resistor
c. Capacitor



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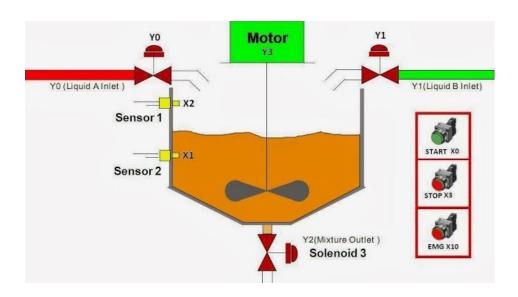
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**Question No 2** 10

**A.** Draw digital logic circuit and ladder diagram that is equivalent to the following Boolean function that will initiate a motor "M" to start? (10) CLO-2 M=B'CD'+B'CE+B'CF'

**Question No 3** 10

A. Describe and draw ladder diagram for the below given process having a container infused with liquids A and B in order when START is pressed. When it reaches the set level, mix the two liquids evenly then open the valve to let out the mixture? CLO-2



.Good Luck.



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# Question#01

# **Objectives:**

- 1. Decreases
- 2. Helmet
- 3. Fourth
- 4. Reducing
- 5. Transducer



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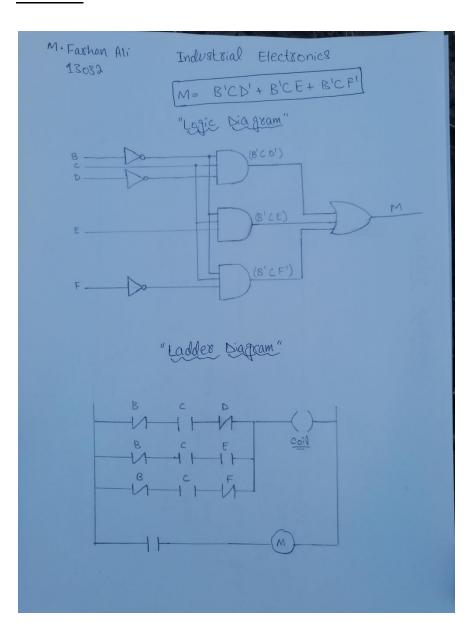
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# Question#02

## **Answer**





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### Question#03

#### Answer:

### <u>Ladder Program Description:</u>

- X0 = ON when START is pressed. Y0 will be ON and latched, and the valve will be opened for infusing liquid A until the level reaches the low-level float sensor.
- X1 = ON when the level reaches the low-level float sensor. Y1 will be ON and latched, and the valve will be opened for infusing liquid B until the level reaches the high-level float sensor.
- X2 = ON when the level reaches the high-level float sensor. Y3 will be ON and activates the agitator. Also, timer T0 will start to count for 60 sec. After 60 sec, T0 will be ON, and the agitator motor Y3 will stop working. Y2 will be ON and latched, and the mixture will drain out of the container.
- When Y2 = ON, timer T1 will start to count for 120 sec. After 120 sec, T1 will be ON and Y2 will be OFF. The draining process will be stopped.
- When an error occurs, press EMERGENCY STOP button X10. The NC contact X10 will be ON to disable all the outputs. The system will then stop running.

## Number of PLC Inputs Required

- X1 Start Switch.
- X1 Low level float sensor. X1 = ON when the liquid level reaches X1.
- X2 High level float sensor. X2 = ON when the liquid level reaches X2.
- X3 Stop Switch.
- X10 EMERGENCY STOP button. X10 = ON when the button is pressed.



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# **Number of PLC Outputs Required**

Y0 - Liquid A Inlet

Y1 – Liquid B Inlet

Y2 - Mixture Outlet

Y3 - Agitator /Stirrer

# Number of PLC Timer Required

T0 - 60 second Timer, 100 ms Time Base. (See K60 Preset Value for Timer)

T1 - 120 second Timer, 100 ms Time Base. (See K1200 Preset Val. for Timer)



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