



Industrial Electronics

Question No 1. Multiple choice Questions

1. Does the severity of an electric shock increase or decrease with each of the following changes?
 - a. A decrease in the source voltage
 - b. An increase in body current flow
 - c. An increase in body resistance
 - d. A decrease in the length of time of exposure

2. State the piece of electrical safety equipment that should be used to perform each of the following tasks:
 - a. A switching operation where there is a risk of injury to the eyes or face from an electric arc.
 - b. Using a multimeter to verify the line voltage on a 3-phase 480 volt system.
 - c. Opening a manually operated high-voltage disconnect switch.

3. In which industrial revolution the use of IT and Electronic systems further automated the production of industrial sector
 - a. First.
 - b. Second.
 - c. Third.
 - d. Fourth.

4. Industrial safety is primarily a management activity which is concerned with _____, Controlling, Eliminating hazards from the industries.
 - a, Reducing
 - b, Increasing
 - c, suppressing

The _____ is defined as the device which convert the one form of energy into another form of the energy.

- a. Sensor
- b. Transducer
- c. Resistor
- c. Capacitor



Industrial Electronics

Assignment

Question No 2

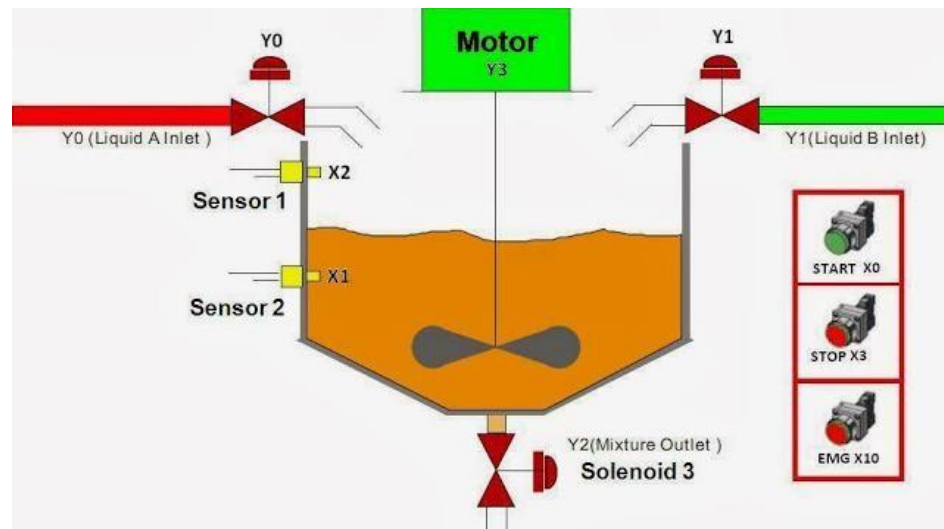
10

- A. Draw digital logic circuit and ladder diagram that is equivalent to the following Boolean function that will initiate a motor “M” to start? (10) **CLO-2** $M = B' C D' + B' C E + B' C F'$

Question No 3

10

- A. Describe and draw ladder diagram for the below given process having a container infused with liquids A and B in order when START is pressed. When it reaches the set level, mix the two liquids evenly then open the valve to let out the mixture? **CLO-2**



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Question No 2:-

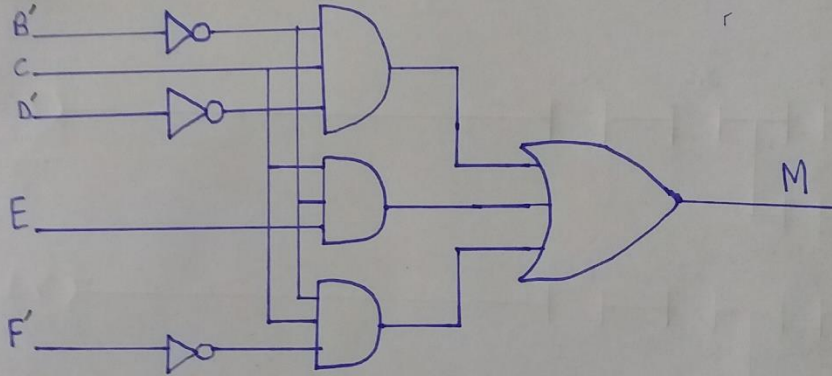
A. Draw digital Logic circuit and Ladder diagram function that will initiate a motor "M" to start?

$$M = B'CD' + B'CE + B'CF'$$

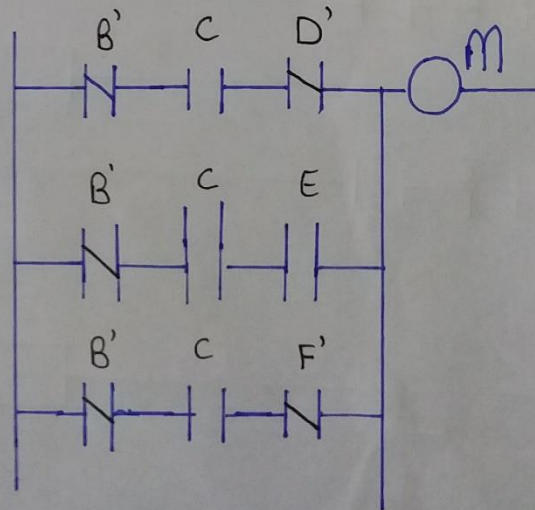
Solution:-

$$M = (B' \cdot C \cdot D') + (B' \cdot C \cdot E) + (B' \cdot C \cdot F')$$

LOGIC CIRCUIT:-



LADDER DIAGRAM:-



Qno 3

A. Describe and draw Ladder diagram for the below given process having a container infused with liquids A and B in order when start is pressed. When it reaches the set level mix the two liquids evenly then open the valve to let out the mixture.

LADDER PROGRAM DESCRIPTION

1. $X0 = ON$ when start is pressed. $Y0$ will be ON and latched and the valve will be opened for infusing liquid A until the level reaches the low-level float sensor.

2. $X1 = ON$ when the level reaches the low-level float sensor. $Y1$ will be ON and latched, and the valve will be opened for infusing liquid B until the level reaches the high-level float sensor.

3. $X2 = ON$ when the level reaches the high-level float sensor. $Y3$ will be ON and activates the agitator. Also timer $T0$ will start to count for 60 sec. After 60 sec $T0$ will be ON and the agitator motor $Y3$ will stop working. $Y2$ will be ON and latched and the mixture will drain out of the container.

4. When $Y2 = ON$ timer $T1$ will start to count for 120 sec. $T1$ will be ON and $Y2$ will be off. The draining process will be stopped.

5. When an error occur press Emergency Stop button $X10$. The NC contact $X10$ will be ON to Disable all the outputs. The system will then stop running.

NUMBER OF PLC INPUTS REQUIRED:-

X1 - Start Switch

~~X1~~ X1 - Low Level float sensor X1 = ON when the liquid level reaches X1.

X2 - High Level float sensor. X2 = ON when the liquid level reaches X2.

X3 - Stop Switch

X10 - Emergency Stop button. X10 = ON when button is pressed.

NUMBER OF PLC OUTPUTS REQUIRED:-

Y0 - Liquid A Inlet

Y1 - Liquid B Inlet

Y2 - Mixture Outlet

Y3 - Agitator / Stirrer

NUMBER OF PLC TIMERS REQUIRED:-

T0 - 60 second timer, 100ms Time Base

T1 - 120 second timer, 100ms time Base

